

Material: EN X3CrNiMo13-4

Standard Specification for Steel Castings for General Engineering Purposes

Group: Ferrous Stainless Steel Alloys

Sub Group: EN X3CrNiMo13-4 Steel Castings for General Engineering Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.050 max.
Silicon	Si %	0.700 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.015 max.
Chromium	Cr %	12.000 - 14.000
Nickel	Ni %	3.500 - 4.500
Molybdenum	Mo %	0.300 - 0.700
Nitrogen	N %	0.020 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As Cast or Annealing or Normalizing or Hardening and Tempering

Mechanical Properties	
Tensile Strength in Mpa	650 - 1100
Yield Strength in Mpa	520 min.
Elongation in %	10 min.
Reduction of Area in %	-
Hardness in BHN	320 max.
Impact in Joule	40 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
425C11	BS	British	Casting
2074/H3C	AS	Australia	Casting
2074/H3CM	AS	Australia	Casting
Z 4 CN 13.4 M	AFNOR NF	France	Casting
Z 4 CND 13.4 M	AFNOR NF	France	Casting
1.4313	EN	European Union	Casting
1.4313	AFNOR NF	France	Casting

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